

Date: Wednesday, 5/23/2007 3:43:31 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	SET SCREW		
Job Number	32506					
Estimate Number	11695					
P.O. Number	N/A		Part Number	D2712		
This Issue	5/23/2007 S.O. No. N/A		Drawing Number	D2712 REV B		
Prsh Rev.	NC		Project Number	N/A		
First Issue	N/A		Drawing Revision	B		
Previous Run	31927		Material	N/A		
Written By			Due Date	5/30/2007 Qty: 300 Um: Each		
Checked & Approved By						
Comment	Est: C 05.09.13 Reformat KJ/JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>3832</u> <u>C 07/05/25</u> For Hex Head Set Screw P/N: 92311A599 as per Dwg D2712 Thread: 5/16-24UNF Length: 5/8" long SS Possible Supplier: McMaster Material release note is required	
2.0	92311A599	SET SCREW	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 300.0000 Each(s) SET SCREW	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material release note is attached	<u>L 7/15/29</u> <u>300</u>
4.0	QC6	DIMENSIONAL CHECK	 <u>J 06-06</u> <u>300</u>
		Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <u>L 7/4/1</u> <u>300</u>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>5746</u>	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 5/23/2007 3:43:31 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET SCREW

Job Number: 32506

Part Number: D2712

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



308

Comment: FINAL INSPECTION/W/O RELEASE

5/23/08

Job Completion



L 06-08

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

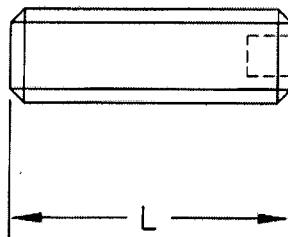
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Action	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2712	REV. B SHEET 1 OF 1
DATE 05.05.04		TITLE SET SCREW	SCALE NTS
A	97.11.03	NEW ISSUE	
B	05.05.04	MATERIAL NOW SS ONLY	

RELEASED
05-09-06 *[initials]***D2712 SET SCREW**

- 1) TYPE: HEX SOCKET HEAD SET SCREW
- 2) THREAD: 5/16"-24 (UNF)
- 3) LENGTH: L= 5/8" TO 3/4"
- 4) MATERIAL: STAINLESS STEEL

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *32506*

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5 DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000003832

Today's Date: 5/25/07

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

**PAGE
1 OF
MCM NUM
4883410-**

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1-102-11	41-0392311 A599	6 PK	TYPE 18-8 SS CUP POINT SOCKET SET SCREW 5/16"-24 THREAD, 5/8" LENGTH PKG= 50 EA/PK 3	1	6 PK	6

957